



# Roofex 2000

## Ready-to-use Single Component Elastomeric Membrane Forming Compound for Durable Waterproofing and as Protection System

### Product Properties

- Ensures economical durable & optimal waterproofing & protection for inclined roofs, pitched roofs, balconies, terraces, sunshades, etc.
- Thixotropic cold applied component
- Elastic material
- Highly economical due to supply in a ready to use form and no wastage of material
- Increase in life span and durability of structure

### Areas of Application

- Suitable for waterproofing of new surfaces as well as for the repairs of old untreated surfaces
- Is suitable for well sloped horizontal as well as vertical surfaces like flashings, roof slabs, terraces, balconies, sun shades, parapet walls, roof edgings, gulleys, steeply pitched roof designs, etc.
- Provides additional waterproofing and protection when used as base and/or intermediate coat in brickbat coba, and / or IPS floorings
- Is optimally suitable for application on structures having complicated geometry like domes, arches, shells, folded plates, paraboloids, corrugated sheets etc
- Is suitable for waterproofing of terrace gardens, swimming pools, basements in sandwich systems on account of its water proofing properties and being physiologically harmless in addition to being resistant to attack by fungus, roots and micro-organisms growth

### Application Notes

#### General

An effective and reliable waterproofing and protection system is of utmost importance in any structure exposed to extreme weather conditions, sudden and irregular temperature variations strongly polluted industrial influences, rain etc.

**Roofex 2000** is a unique coating system, specifically developed to ensure economical, durable and optimal waterproofing in protection of roofs, balconies, terraces, sunshades etc. **Roofex 2000** is a thixotropic, cold applied, elastic material on a polymer base, for use on vertical as well as well-sloped horizontal surfaces. Upon curing, **Roofex 2000** forms a seamless and joint free, watertight, flexible and elastic membrane, thereby making the treated surfaces absolutely impervious to water. By virtue of its formulation, the cured membrane is resistant to ultraviolet radiations and exhibits excellent resistance to aggressive attacks from industrial pollution. Due to its off white colour solar reflection is improved thereby increasing the insulation capacity of the roof. **Roofex 2000** is resistant to the growth of microorganisms, roots, fungus, etc. The flexible and elastic properties of **Roofex 2000** ensure the safe bridging of surfaces subjects to hairline cracking.

#### Advantages

After curing **Roofex 2000** forms a membrane that is flexible, elastic and watertight. Also, it is highly economical due to supply in a ready-to-use form and no wastage of the material. **Roofex 2000** is lightweight compared to conventional roofing systems thereby loading on the roof is reduced and also provides seamless and joint free seal throughout the surface, which is impervious to water. No machinery or equipment is required for application, making it easy to apply and economical.

**Roofex 2000** improves insulation due to solar reflection and shows excellent bonding to most building materials, such as concrete, screeds, plaster, bricks, sand lime bricks, roof tiles,

asbestos, weathered roofing felts, bitumen, asphalt coatings, etc. No melting, welding or hot air sealing is involved in application. As far as the material is concerned, **Roofex 2000** needs no heating, dilution or any other pre-application preparations. However, good surface preparation is a must.

#### Instructions for use

The surface to be waterproofed must comply with the principles of the building construction and should fulfill the structural requirements, **including properly designed slopes to avoid stagnation of water**. Any cracks, potholes, expansion joints, etc. should be properly sealed and cured. The surface to be waterproofed must be firm, clean, and free from fats, oils, grease, dust or any other contaminations. Masonry joints must be flush jointed. For severe leakage use **MC-Fix ST** to fix leakages before application of **Roofex 2000**. All absorbent surfaces like concrete, plaster, screed, bricks, weathered roofing, felts, bitumen coatings etc. normally require a priming coat with **Primex 150** (for bitumen surfaces) or **Primex 250** (for all other absorbent surfaces), prior to application. **Roofex 2000** should be thoroughly stirred to ensure a homogeneous and thick consistency. **Roofex 2000** should be applied in one or more layers depending upon the surface conditions and degree of protection required. **Primex 150** and **Primex 250** as well as **Roofex 2000** should not be applied at temperature below 5°C or in the presence of rain or snow and the applied layers should also be protected until hardening from rain, snow and frost. All tools, including brushes, rollers, squeezes, etc. used to apply **Roofex 2000** should thoroughly be cleaned with clean water immediately after the work ceases.

The application and number of layers will vary from structure to structure, based on the local and individual site conditions, degree of protection and waterproofing required, but can generally be based on the guidelines given below.

## Further Instructions / Precautions

### Application guidelines

- **Waterproofing of New Roofs and Terraces:** Prime the surface with **Primex**, consumption approx.75 - 100 g/m<sup>2</sup>. On the primed and cured surface, apply one coat of **Roofex 2000** with a broad brush or roller at approx. 325 g/m<sup>2</sup>. Allow about 6 hours (at 20°C) for **Roofex 2000** to cure. Apply the second coat on top of the first cured coat at approx. 325 g/m<sup>2</sup>.
- **Waterproofing of New Balconies on Sun Shades:** Prime the surfaces with **Primex**. Apply 1-2 coats of **Roofex 2000**
- **Repair the Waterproofing of old Roofs, Terraces, Terrace gardens, swimming pools, basements etc.:** Prepare the surface as described above. Prime the surfaces with **Primex 250**. Apply 1-2 coats of **Roofex 2000**. In case of terrace-garden, swimming pools, basements etc. and additional coat of **Dichtament DS / DS2** system is necessary. Please request for specifications.

### Application of Roofex 2000



### Technical Data For Roofex 2000

Characteristic	Unit	Value	Comments
Density	g/cm <sup>3</sup>	1.45	±0.03
Minimum application temperature	°C	Above 5	
Consumption: <b>Primex 250</b> <b>Roofex 2000</b>	g/m <sup>2</sup>	75-100 325 - 350 / coat	Approximately for primed surfaces 2 Coats recommended
Touch-dry	Hour	1	At 20°C., 50% R.H.
Hardening Time	Hours	48	At 20°C, 50% R.H.
Temp. Resistance	°C	-20 to +100	
Flash Point			Non inflammable
Shore A Hardness		30	As per DIN 53505
Breaking Elongation	%	82	As per DIN 53504
Shrinkage After Hardening, aging			None
Water Tightness			Excellent
Chemical Resistance, Insulation			Good
Root Proofing and Solar Reflection			Excellent

### Product Characteristics for Roofex 2000

<b>Type of Product</b>	Modified Polymer based one component waterproofing elastomeric membrane
<b>Form</b>	Paste-like Thixotropic. Non flowing on vertical surfaces
<b>Colour</b>	Off white
<b>Shelf Life</b>	6 Months from date of Manufacture
<b>Delivery</b>	<b>Roofex 2000</b> – 40 Kg pails, <b>Primex 150/250</b> – 30 kg pails
<b>Storage</b>	In Unopened Packaging. Protect from Rain, Direct Sunlight, Heat and Frost
<b>Disposal</b>	Empty packs completely and dispose off carefully to protect our Environment

**Note:** The information on this data sheet is based on our experiences and correct to the best of our knowledge. It is, however, not binding. It has to be adjusted to the individual structure, application purpose and especially to local conditions. Our data refers to the accepted engineering rules, which have to be observed during application. This provided we are liable for the correctness of this data within the scope of our terms and conditions of sale-delivery-and-service. Recommendations of our employees, which may differ from the data contained in our information sheets, are only binding if given in written form. The accepted engineering rules must be observed at all times. E. & O.E.

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Edition: January 2013